

**DANIELI****PURCHASE REQUEST
FOR JOB**

DOC. N° : 14000596 REV. : 1

BUYER : 6318 **PISAREV ALEXANDER** **MASTER POS :**
REQUESTED BY : R040 **PROJECT MANAGEMENT** R82507 R040
JOB/C. CENTER : RS0KUC18D **REASON :**
CUSTOMER COUNTRY: RU
G/L CLASS : 075 FCF steelworks without machin.

DOC. DATE : 10/04/14
ISSUE DATE : 10/04/14
REQ. DATE : 20/08/14

ROW	ITEM	LineNr	MATERIAL/SERVICE DESCRIPTION	UM QUANTITY	AGREED UNIT PRICE
	<p>SUPPLY CONDITIONS :</p> <p>ALL ITEMS LISTED BELOW SHALL COMPLY WITH THE DRAWING AND ANY TECHNICAL SPECIFICATIONS AND STANDARDS INDICATED ON THE DRAWINGS.</p> <p>WELDS SHALL BE IN COMPLIANCE WITH DANIELI STANDARD 2.8.006 ACCORDING TO THE WELDING CLASS INDICATED ON THE DRAWING. FOR WELDS WITHOUT INDICATIONS AND DRAWINGS ISSUED PRIOR TO 05/97 STANDARD 2.8.006 CLASS "B" WELDING CLASS SHALL BE APPLIED.</p> <p>PROTECTION OF MACHINED SURFACES AS SHOWN IN SINGLE ROW. PARTS IN STAINLESS STEEL, BRONZE, COPPER DO NOT REQUIRE PROTECTION.</p> <p>PROTECTION OF ROUGH SURFACES ACCORDING TO STANDARD 2.8.302 "B" CYCLE BLUE RAL 5019 UNLESS OTHERWISE INDICATED.</p> <p>OVERLAPPING, WELDED AND NON-ACCESSIBLE PARTS SHALL BE PREPAINTED WITH A PRIMER CYCLE, PLATE CORNERS AND THIN SECTIONS SHALL BE TOUCHED UP WITH A BRUSH TO MAKE SURE THEY ARE PROTECTED (PARTS IN STAINLESS STEEL DO NOT REQUIRE PROTECTION).</p> <p>ITEMS MUST BE EMPTIED FROM TESTING LIQUID AFTER SEAL TEST.</p> <p>DANIELI STD 2.8.006 (MANUFACTURING OF WELDED STRUCTURES AND PIPING)</p> <p>05/97,</p> <p>DANIELI STD 2.8.006 (MANUFACTURING OF WELDED STRUCTURES AND PIPING) CLASS "B".</p> <p>MR (</p> <p>).</p> <p>DANIELI STD 2.8.302 (PROTECTIVE COATING OF METAL SURFACES) CICLE "B" BLUE RAL 5019</p> <p>(</p> <p>).</p> <p>È</p> <p>CICLE A.</p> <p>(</p> <p>).</p> <p>FLOW TYPE: RF COST TYPE: ...</p> <p>1,000 /0 4.522352.R REV: 01 A026 BRACKET</p> <p>NR 5,00</p> <p>5.940329.M</p> <p>COMPLIES WITH ATTACHED DWG</p> <p>LINE TYPE: SB</p> <p>UNIT WEIGHT : ,20 KG</p> <p>FAMILY CODE : 4404 MACHINE CODE : GES</p> <p>REFERENCE JOB : DP007Z063011</p> <p>SUPPLIER : DANIELI ENGINEERING</p> <p>ON HISTORY: 14114015 OB (6316) 31/01/14</p> <p>146877 LLC HOLDING COMPANY EUROMECHANICA</p> <p>L. TIME : 39 ORDER TO ISSUE BEFORE : 25/06/14</p> <p>REMARKS FOR PURCHASING OFFICE :</p> <p>MR issued hystorically for Russian market</p>				
					1 / 1